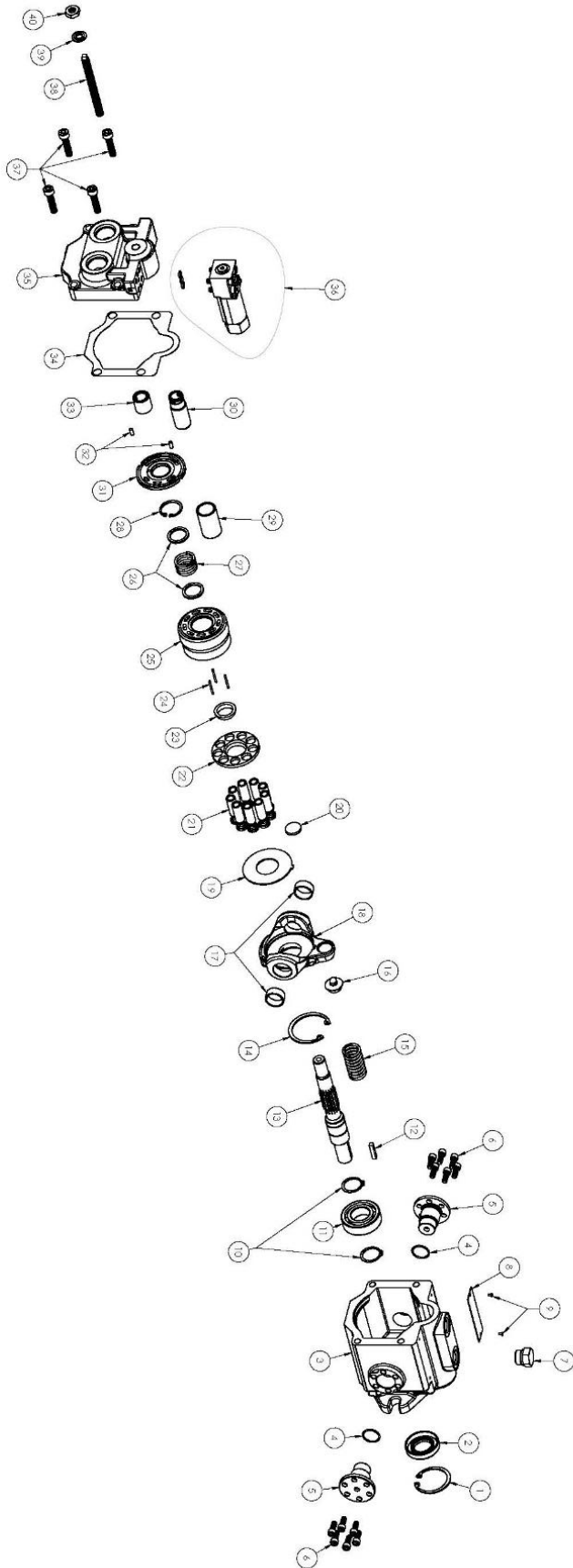


**ZEUS** HYDRATECH LTD  
*Global Suppliers of Premium Hydraulic Components*

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# HPVR-6 Parts and Kit list



Item Number	General Description	Description	Model Code	Part Number	Qty in Pump
1	Shaft Seal Retaining Ring	RING RTNG INTL 45MM DIA BORE HPVR-6/10	All	258327	1
2	Shaft Seal	SEAL LIP 25X45X10 70D BUNA HPVR-6/10	O	258081	1
		SEAL LIP 25X45X10 70D VITON HPVR-6/10	P	258299	
3	Housing	HOUSING HPVR-6 1R/1S 5S	1R	1022120	1
		HOUSING HPVR-6 2R/2S 4S	2R	1022953	
		HOUSING HPVR-6 1R/1S 5S	1S	1022120	
		HOUSING HPVR-6 2R/2S 4S	2S	1022953	
		HOUSING HPVR-6 2R/2S 4S	4S	1022953	
		HOUSING HPVR-6 1R/1S 5S	5S	1022120	
4	Trunnion O-Ring	O-RING AS568A-019 .801X.941X.070 NB 70D	O	104617	2
		O-RING AS568-019 .812X.937X.070 V 75D	P	166069	
5	Trunnion Cap	TRUNNION CAP HPVR-6	All	1022885	2
6	Trunnion Bolts	SCR CAP HEX SCH 1/4-20X5/8	All	1022882	12
7	Case Drain Plug	PLUG SAE 08X BUNA-N HX ALY STL HPVR-6	O-1R	251248	1
		PLUG BSPP 1/2X BUNA-N HEX SOKT	O-2R	258525	
		PLUG SAE 08X BUNA-N HX ALY STL HPVR-6	O-1S	251248	
		PLUG BSPP 1/2X BUNA-N HEX SOKT	O-2S	258525	
		PLUG BSPP 1/2X BUNA-N HEX SOKT	O-4S	258525	
		PLUG SAE 08X BUNA-N HX ALY STL HPVR-6	O-5S	251248	
		PLUG SAE -08 VITON HX STL HPVR-6	P-1R	259831	
		PLUG BSPP 1/2 X VITON HXSKT	P-2R	260662	
		PLUG SAE -08 VITON HX STL HPVR-6	P-1S	259831	
		PLUG BSPP 1/2 X VITON HXSKT	P-2S	260662	
		PLUG BSPP 1/2 X VITON HXSKT	P-4S	260662	
		PLUG SAE -08 VITON HX STL HPVR-6	P-5S	259831	
8	Tag	ESC BLNK HPVR 3.12X.94X.032 AL-BLU	All	259092P	1
9	Tag Screws	SCR STICK SLFTPG #3-48X.1562 HEX HD ZINC	All	250597	2
10	Ball Bearing Retaining Ring	RING RTNG INTL 52MM DIA BORE HPVR-6	All	258330	2
11	Ball Bearing	BRNG BALL SSR 24MM X 52MM X15MM HPVR-6	All	258191	1
12	Shaft Key	KEY PRL 3/16X3/16X1" HPVR-6/PVR	NON CODE 12	126225	1
13	Shaft	SHAFT HPVR-6 KEYED	STD	1022137	1
		SHAFT HPVR-6 SPLINED	12	1022079	
14	Shaft Retaining Ring	RING RTNG EXT .984 DIA SHAFT HPVR-6/10	All	258290	2
15	Kicker Spring	SPR CPRSN .708X.952X2.439 47.5LB/IN	All	258302	1

16	Kicker Sping Seat	SEAT SPRING HPVR-6	All	259019	1
17	Trunnion Bushing	BUSHING TRUNNION HPVR-6	All	1022791	2
18	Hanger	HANGER HPVR-6 1021419	All	1022788	1
19	Wear Plate	WEAR PLATE HPVR-6	All	1022252	1
20	Pluger Wear Plate	WEAR PLATE PISTON HPVR-6/HPVR-10	All	1022789	1
21	Piston	PISTON AND SHOE ASSEMBLY HPVR-6	All	1021994	9
22	Guide Plate	GUIDE PLATE HPVR-6	All	1022620	1
23	Guide Ball	GUIDE BALL HPVR-6	All	1022619	1
24	Barrel Pin	PIN DWL 2MMX24MM ALY STL HT HPVR-6	All	1023039	3
25	Barrel	BARREL HPVR-6	All	1022773	1
26	Barrel Washer	WASHER BARREL HPVR-6	All	1022793	2
27	Barrel Spring	SPRING BARREL HPVR-6	All	1022618	1
28	Barrel Retaining Ring	RING RTNG INTL 1.125IN DIA BORE HPVR-6	All	1022794	1
29	Plunger	PLUNGER HPVR-6	All	1022337	1
30	Guide Sleeve	GUIDE SLEEVE HPVR-6	All	259026	1
31	Port Plate	PORT PLATE HPVR-6 RF	RF	1022081	1
		PORT PLATE HPVR-6 LF	LF	1023375	
32	Port Plate Clocking Pin	PIN DWL 4MMX10MM ALY STL HDN	All	258336	2
33	Needle Bearing	BEARING NEEDLE REAR SHAFT HPVR-6B40	All	1025160	1
34	Gasket	GSKT COVER HPVR-6 ARMSTRONG S-8091 .015	All	258426	1
35	Cover	COVER HPVR-6B40 RF 1R	RF-1R	1025153	1
		COVER HPVR-6B40 RF 2R	RF-2R	1025156	
		COVER HPVR-6B40 RF 1S	RF-1S	1026080	
		COVER HPVR-6B40 RF 2S	RF-2S	1026081	
		COVER HPVR-6B40 RF 4S	RF-4S	1025676	
		COVER HPVR-6B40 RF 5S	RF-5S	1026082	
		COVER HPVR-6B40 LF 1R	LF-1R	1025206	
		COVER HPVR-6B40 LF 2R	LF-2R	1025207	
		COVER HPVR-6B40 LF 1S	LF-1S	1026085	
		COVER HPVR-6B40 LF 2S	LF-2S	1026086	
		COVER HPVR-6B40 LF 4S	LF-4S	1026087	
		COVER HPVR-6B40 LF 5S	LF-5S	1026088	
36	Compensator Kits	KIT HPVR COMP STD	O-1ROMIT	261097	1
		KIT HPVR COMP CODE 7	O-1R7	261099	
		KIT HPVR COMP CODE 7 BSPP	O-2R7	261101	
		KIT HPVR COMP CODE 19	O-1R19	261103	
		KIT HPVR COMP CODE 19 BSPP	O-2R19	261105	
		KIT HPVR COMP STD CODE P	P-1ROMIT	261098	
		KIT HPVR COMP CODE 7 P	P-1R7	261100	
		KIT HPVR COMP CODE 7 P BSPP	P-2R7	261102	
		KIT HPVR COMP CODE 19 P	P-1R19	261104	
		KIT HPVR COMP CODE 19 P BSPP	P-2R19	261106	

37	Cover Bolts	SCR CAP HEX SCH M8X1.25X35 GR 12.9	1R	199989	4
			2R		
		SCR CAP HEX SCH M8X1.25X45	1S	198644	
			2S		
			4S		
5S					
38	Volume Adjuster	MAX VOLUME ADJ SCREW HPVR-6/10	All	258959	1
39	Thread Seal Washer	SEAL THD .750x.064 NB 70D 750-3/8	O	258412	1
		SEAL THD .750 X .064 V 70D 750-3/8	P	258434	
40	Volume Adjustment Nut	Nut Jam HH 3/8-16 Zinc	All	199127	1
	<b>HPVR-6 Kits</b>				
	<b>ITEM</b>	<b>Description</b>			
	1025388	KIT ROTATING GROUP HPVR-6 RF			
	1025393	KIT ROTATING GROUP HPVR-6 LF			
	1025398	KIT SEAL BUNA HPVR-6			
	1025403	KIT SEAL VITON HPVR-6			